



U.S. Department
of Transportation
**Federal Aviation
Administration**

The United States of America
Department of Transportation
Federal Aviation Administration
Washington D.C.

No. 100SW

Production Certificate

This certificate, issued to:
BELL TEXTRON INC.

whose business address is:
**3255 Bell Flight Boulevard
Fort Worth, Texas 76118**

and whose manufacturing facilities are located at

- ***Rotor System Center (RSC) and Advanced Composite Center (ACC):** Composite/Metal Main and Tail Rotor Blades and other composite assemblies: 3255 Bell Flight Boulevard, Fort Worth, Texas 76118;
- ***Drive Systems Center (DSC):** Machine Shop and Receiving Inspection: 1700 N. Highway 360, Grand Prairie, Texas 75050;
- ***Flight Research Center:** Water Jet Special Process: 600 Interstate 20 East, Arlington, Texas 76018;
- ***Plant 2:** Welding and sub assembly; 3000 S. Norwood Dr., Hurst, Texas 76053;
- ***Fort Worth Logistics Center (FWLC):** Receiving, storage, spares warehouse and shipping; 3200 High River Rd., Suite 100, Fort Worth, Texas 76155;
- ***AMA Assembly Center:** 401 Tiltrotor Drive, Amarillo, Texas 79111;
- ***AMA Sub-Assembly:** 10901 Airport Blvd., Amarillo, Texas 79111;
- ***Atlanta Global Distribution Center (GDC):** 3781 Southside Industrial Court (Dock Door 61), Atlanta, Georgia 30354;
- ***Ozark Assembly Center:** 668 Parker Drive, Ozark, Alabama 36360.

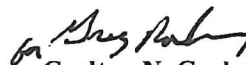
authorizes the production, at the facilities listed above, of reasonable duplicates of **helicopter articles** which are manufactured in conformity with authenticated data, including, drawings, for which Type Certificates specified in the pertinent and currently effective Production Limitation Record were issued. The facilities, methods, and procedures of this manufacturer were demonstrated as being adequate for the production of such duplicates on date of **July 2, 1960**.

Duration: This certificate shall continue in effect indefinitely, provided, the manufacturer continuously complies with the requirements for original issuance of certificate, or until the certificate is canceled, suspended, or revoked.

Date issued:

By direction of the Administrator

This Amendment November 19, 2019

for 

Carlton N. Cochran

Acting Manager, Southwest MIO Branch, AIR-880

This Certificate is not Transferable, AND ANY MAJOR CHANGE IN THE BASIC FACILITIES, OR IN THE LOCATION THEREOF, SHALL BE IMMEDIATELY REPORTED TO THE APPROPRIATE REGIONAL OFFICE OF THE FEDERAL AVIATION ADMINISTRATION

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years or both
FAA FORM 8120-4 (09/12) SUPERSEDES PREVIOUS EDITION



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The United States of America
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Production Limitation Record

*The holder of
Production Certificate No. 100SW
may receive the benefits incidental to the
possession of such certificate with respect to*

HELICOPTERS

*manufactured in accordance with the data forming the
basis for the following Type Certificate(s) No.*

Type Certificate	Model	Date Production Authorized
H1SW	*204B	April 4, 1963
H1SW	*205A	July 12, 1968
H1SW	*205A-1	November 6, 1968
H1SW	*210	March 21, 2006

Per Second Restated License Agreement between BHTI and BHTC, dated
September 1, 1992

H2SW	*206A	October 20, 1966
H2SW	*206A-1	May 6, 1969
H2SW	*206B	August 19, 1971
H2SW	*206B-1	November 10, 1971
H2SW	*206L	September 22, 1976
H2SW	*206L-1	May 17, 1978
H2SW	*206L-3	December 10, 1981

LIMITATIONS: * Articles Only

By Direction of the Administrator


Carlton N. Cochran

November 19, 2019

Date of issuance
FAA FORM 8120-3 (11-16)

Acting Manager, Southwest MIO Branch, AIR-880



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<u>Type Certificate</u>	<u>Model</u>	<u>IC</u>	<u>Date Production Authorized</u>
Per License Agreement between BHTI and BHTC dated September 26, 1990			
H2SW	*206L-4		April 28, 1993
H9SW	*222		April 28, 1993
H9SW	*222B		April 28, 1993
H9SW	*222U		April 28, 1993
H9SW	*230		April 28, 1993

Per License Agreement between Gemini ST Development L.L.P., Tridair Helicopters, Inc., and Bell Helicopter Textron, Inc., dated January 22, 1993

STC SR00036SE	*206L-1		January 22, 1993
STC SR00036SE	*206L-3		January 22, 1993
STC SR00036SE	*206L-4		January 22, 1993

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H4SW	*212		October 13, 1970
H4SW	*412		January 9, 1981
H4SW	*412EP		July 5, 1995
H4SW	*412CF		July 5, 1995
H6SW	*214B		January 27, 1976
H6SW	*214B-1		February 3, 1976
H10SW	*214ST		February 16, 1982
Per License Agreement between BHTI and BHTC dated December 2, 1996			
H9SW	*430		February 5, 1997
STC SH8651SW	*222B		December 2, 1996
STC SH8651SW	*222U		December 2, 1996

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<u>Per License Agreement between BHTI and BHTC dated December 2, 1996</u>			
H2SW	*407		February 5, 1997
STC SH8651SW	*230		December 2, 1996
STC SH8713SW	*230		December 2, 1996
STC SH1772SW	*206B		August 16, 1974
STC SH1683SW	*206A		October 3, 1975
STC SH1683SW	*206B		October 3, 1975

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<u>Type Certificate</u>	<u>Model</u>	<u>IC</u>	<u>Date Production Authorized</u>
Per License Agreement between BHTI and BHTC, dated November 29, 1999 R00001RC	*427		July 25, 2002
Per License Agreement between BHTI and BHTC dated July 30, 2009 R00003RD	*429		August 20, 2009
Per License Agreement between BHTI and BHTCL dated January 1, 2017 R00008RD	*505		July 31, 2017

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November 19, 2019


for Carlton N. Cochran

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